

# Work Order ID 66793

Monday, February 28, 2011



Page 1

Item ID:

Revision ID:

Item Name:

Draw Nbr:

Revision Nbr:

Start Date: 2/28/2011 9:0 Start Qty: 1.00

Required Date: 2/28/2011 Reqd Qty: 1.00



Reference: ECN 11-528

Cust Item ID:

Customer ID:

Description: UPDATE PAPERWORK TO KITS IN STOCK : D350-636-011 X 3, D350-636-012 X 9, D350-636-013 X 3,  
D350-636-014 X 3, D350-636-015 X 2, D350-636-016 X 2, D350-636-043 X 2, D350-636-047 X 2, D350-636-  
101 X 11, D350-636-105A X 8, D350-636-105B X 4, D350-636-107A X 7, D350-636-107B X 8, D350-636-109  
X 4  
PER ECN 11-528

Sales Order:

Approvals:

Process Plan:

*mf*

Date: 11-02-28

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

*11/3/11*

*QC 21 - 11/03/01*

*11/03/01*

## List Lots

Friday, February 25, 2011 2:53:54 PM

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Criteria : Item ID: D350-636-011 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D350-636-011 Skidtube LH	Main Warehouse FG072	61565 ✓	10/12/2010	1.0000		QC21	CHG005	
	Main Warehouse FG072	61566 ✓	10/12/2010	1.0000		QC21	CHG005	
	Main Warehouse FG072	61567 ✓	10/12/2010	1.0000		QC21	CHG005	
Total:				3.0000				

11/13/12 SL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# List Lots

Friday, February 25, 2011 2:54:02 PM

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Criteria : Item ID: D350-636-012 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D350-636-012 Skidtube RH	Main Warehouse FG072	61571	12/22/2010	1.0000		QC21	CHG005	
	Main Warehouse FG072	61915	12/22/2010	1.0000		QC21	CHG005	
	Main Warehouse FG072	63823	12/22/2010	1.0000		QC21	CHG006	
	Main Warehouse FG072	63845	12/22/2010	1.0000		QC21	CHG006	
	Main Warehouse FG072	63847	12/22/2010	1.0000		QC21	CHG006	
	Main Warehouse FG072	63848	12/22/2010	1.0000		QC21	CHG006	
	Main Warehouse FG072	63849	12/22/2010	1.0000		QC21	CHG006	
	Main Warehouse FG072	63850	12/22/2010	1.0000		QC21	CHG006	
	Main Warehouse FG072	63851	12/22/2010	1.0000		QC21	CHG006	
Total:				9.0000				

11/3/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## List Lots

Friday, February 25, 2011 2:54:14 PM

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Criteria : Item ID: D350-636-013 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D350-636-013 Skidtube LH	Main Warehouse FG072	55496 ✓	8/26/2010	1.0000		QC21	CHG005	
	Main Warehouse FG072	58812 ✓	8/26/2010	1.0000		QC21	CHG005	
	Main Warehouse FG072	61279 ✓	8/26/2010	1.0000		QC21	CHG005	
Total:				3.0000				

11/3/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## List Lots

Friday, February 25, 2011 2:54:23 PM

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Criteria : Item ID: D350-636-014 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D350-636-014 Skidtube RH	Main Warehouse FG072	60159 /	9/14/2010	1.0000		QC21	CHG005	
	Main Warehouse FG072	61276 /	9/14/2010	1.0000		QC21	CHG005	
	Main Warehouse FG072	61283 /	9/14/2010	1.0000		QC21	CHG005	
Total:				3.0000				

11/3/11



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## List Lots

Friday, February 25, 2011 2:54:41 PM

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Criteria : Item ID: D350-636-015 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D350-636-015 Skidtube STD w/ Training Wearplates, LH	Main Warehouse FG	62907 ✓	1/27/2011	1.0000		QC21	CHG001	
	Main Warehouse FG	64950 ✓	1/27/2011	1.0000		QC21	CHG001	
Total:				2.0000				

11/3/11  
SD

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## List Lots

Friday, February 25, 2011 2:54:54 PM

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Criteria : Item ID: D350-636-016 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D350-636-016 Skidtube STD w/ Training Wearplates, RH	Main Warehouse FG	62905	1/27/2011	1.0000		QC21	CHG001	
	Main Warehouse FG	64952	1/27/2011	1.0000		QC21	CHG001	
Total:				2.0000				

11/3/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## List Lots

Friday, February 25, 2011 2:56:29 PM

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Criteria : Item ID: D350-636-043 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D350-636-043 Wearshoe	Main Warehouse FG061	65765	1/27/2011	2.0000		QC21	CHG001	
Total:				2.0000				

11/3/11

## List Lots

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Friday, February 25, 2011 2:56:37 PM

Criteria : Item ID: D350-636-047 All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		

D350-636-047	Main Warehouse	65910	2/16/2011	2.0000	QC21	CHG001	
Training Wearplates Installation, LH/RH	FG062						

Total: 2.0000

11/13/18

## List Lots

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Friday, February 25, 2011 2:57:40 PM

Criteria : Item ID: D350-636-101 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
D350-636-101 Toe Step, LH/RH	Main Warehouse FG021	26089	1/24/2011	11.0000		QC21	
Total:				11.0000			

1/3/11



## List Lots

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Friday, February 25, 2011 2:56:48 PM

Criteria : Item ID: D350-636-105A All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
D350-636-105A Wedge Installation	Main Warehouse FG021	51959	2/8/2011	3.0000	QC21	CHG001	
	Main Warehouse FG021	54958	3/16/2010	5.0000	QC21	CHG001	
Total:				8.0000			

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## List Lots

Friday, February 25, 2011 2:56:55 PM

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Criteria : Item ID: D350-636-105B All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
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D350-636-105B Wedge Installation	Main Warehouse FG021	51961	3/16/2010	4.0000		QC21	CHG001	
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Total: 4.0000

11/3/18f

## List Lots

Friday, February 25, 2011 2:57:03 PM

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Criteria : Item ID: D350-636-107A All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
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D350-636-107A	Main Warehouse	63160	11/18/2010	7.0000		QC21	CHG002	
Fwd Cable Guard Installation FG051								

Total: 7.0000

11/3/11 SP

## List Lots

Friday, February 25, 2011 2:57:11 PM

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Criteria : Item ID: D350-636-107B All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		

D350-636-107B	Main Warehouse	63173	12/17/2010	8.0000			
Aft Cable Guard Installation	FG051						

Total: 8.0000

12/31/10

# List Lots

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Friday, February 25, 2011 2:57:17 PM

Criteria : Item ID: D350-636-109 All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		

D350-636-109	Main Warehouse	62717	1/26/2011	4.0000	QC21	CHG001	
Tow Ring Installation	FG 022						

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11/13/11  
Total: 4.0000  
+ 2 8554  
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**ENGINEERING CHANGE NOTICE**  
**DART AEROSPACE LTD**

*MPP*

Date: 11.02.24	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 11- 528
Product No.: D350-636		Created By: KJ	Approved By: <i>[Signature]</i>	
Product Name: Skidtubes		Checked By: <i>[Signature]</i>	General Manager Approval: N/A	

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N		
Production Engineering Coord.	N		

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	N		
Customer Technical Support	Y	MB	
Marketing	Y	SW	
Customer Order Processing	N		

**Reason for Change:**  
Adding AS355N/NP models to EASA STC

**Documents Affected:**  
Release EASA STC: EASA.10033942 dated 11.02.21

**PARTS MUST COMPLY** ☒ **PREVIOUS PARTS SATISFACTORY** ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	N			
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	N			
11	Update <del>Blue/Pink/DSI Folder</del> and Electronic Files	Y	KJ		11.02.24 <i>[Signature]</i>
12	Update Approved/Preliminary Dwg PDF Files	N			
13	Update Document Record (DR)	N			
14	Update Product Development Summary	Y	KJ		11.02.24 <i>[Signature]</i>
15	Update <del>QSI-024</del> and/or STC Approval List	Y	KJ		11.02.24 <i>[Signature]</i>
16	Update Parts / STC Database	Y	KJ		11.02.24 <i>[Signature]</i>
17	Update / Verify ARC Database	Y	KJ	# 37 (636)	11.02.24 <i>[Signature]</i>
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update PPP's	N			
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		11.02.24 <i>[Signature]</i>
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
24					

**Description / Action:**  
Add EASA STC Letter to all kits in stock

*#66793*  
*MF*  
*11-02-28*

ECN Verified & Complete: \_\_\_\_\_ Date: \_\_\_\_\_